

ASSEMBLY INSTRUCTIONS

Trim Cover with TECHART-Logo

Part-no.: 09J.100.360.009 for 9J1 Taycan as of MY20

Version 02 – 11/2021










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I Important safety information

All of the necessary work must be performed by qualified persons with an appropriate level of expertise.

	<div style="text-align: center;">⚠ WARNING</div> <p>Vehicle lifts with an insufficient lifting capacity can collapse under the weight of the vehicle and crush any persons standing underneath.</p> <p>Compare the weight of the vehicle with the lifting capacity of your vehicle lift. The weight of the vehicle must not exceed the lifting capacity of your vehicle lift. The weight of the vehicle can be found in the vehicle operating manual.</p>	
	<div style="text-align: center;">⚠ WARNING</div> <p>Risk of injury from electric current.</p> <p>Switch off the ignition and disconnect the battery when working on the vehicle electrical/electronic systems.</p>	
   	<div style="text-align: center;">⚠ WARNING</div> <p>Risk of fire and explosion from ignition of windshield cleaning agents/antifreeze and their vapors.</p> <p>Risk of poisoning from ingesting windshield cleaning agents/antifreeze and breathing in their vapors.</p> <p>Risk of injury due to irritation caused by windshield cleaning agents/antifreeze coming into contact with eyes, skin and other parts of the body.</p> <p>Wear protective clothing and safety glasses. Avoid naked flames, fire and sources of ignition. Avoid contact with eyes, skin and other parts of the body. Do not eat, drink or smoke when handling windshield cleaning agents/antifreeze. Do not breathe in vapors and ensure adequate ventilation. Keep windshield cleaning agents/antifreeze only store them in sealable original containers.</p>	  
  		

 	<p style="text-align: center;">CAUTION</p> <p>Risk of injury from hands and arms being crushed, cut or lacerated when working with sharp-edged and bulky objects.</p> <p>Wear protective clothing and protective gloves. Keep limbs out of narrow and inaccessible areas of the vehicle and/or avoid dangerous situations by using special tools and suitable aids.</p>	 
	<p style="text-align: center;">CAUTION</p> <p>Risk of injury to back, muscles, joints, tendons and ligaments from lifting and carrying heavy and/or bulky objects.</p> <p>Lift and transport heavy and/or bulky objects with the help of other people and/or with suitable aids.</p>	
	<p style="text-align: center;">NOTICE</p> <p>Before starting the assembly procedure, carefully read the assembly instructions in full and pay attention to the safety information and sequence of the individual operation steps.</p>	

II Preparation

Number of people required



For the installation of this product at least one person is needed.

Help and support

If you have any technical queries, please contact us immediately:
support@techart.de

Check the TECHART logo parts-kit for completeness

1		09J.100.360.009	Trim cover with TECHART logo
Consisting of:			
	1	09J.100.360.300	Label for proof of installation
	1	09J.100.360.110	Set of badges silver matt
	1	00091089010031	Bond + Seal black, tube 70ml

Option V01:			
1		+9J.100.360.001	V01: Badge in black glossy
Consisting of:			
	1	09J.100.360.100	Trim right
	1	09J.100.360.101	Trim left

Use the table to check whether all of the required parts are present.

Once parts have been removed from their original packaging, ensure that they are properly handled and stored.

III Component identification

1 Inner component identification

- i** The inner component designations applied by TECHART must be masked off before painting. These are decisive to TECHART-Support for possible component tracking, complaints or in the event of damage.

- 1 Internal component markings can either be applied directly to the component in the tool or glued in as a label.



Fig. 01

2 Outer component identification

- i** The external component designations applied by TECHART must be masked off before painting. If the external component markings are no longer visible, the component certificate may lose its validity.

- 1 External component identifications are usually attached to the underside of the component in the non-visible area. These can be used as evidence at a traffic control or a technical service since this is a registered TECHART part.



Fig. 02

3 Label for proof of installation

i The labels supplied by TECHART to prove that a TECHART part has been installed must be attached as described below. If the label is not stuck to the car when the TECHART component is installed, the component certificate may lose its validity. Affects components that have no external component identification.

- 1 Labels of a component mounted on the vehicle in front of the B-pillar must be stuck on the inside of the left B-pillar, visible from the front.
- 2 If the component is attached behind the B-pillar, the label is stuck on the inside of the left B-pillar, visible from the rear (see Fig. 03).



Fig. 03

IV Paintwork

1 Material of the component



It is important that the paintwork matches to the surface which will be painted

- 1 Before painting, the material to be painted can be read from the inner component identification.

2 Component identification



All internal and external component identifications must be masked off before painting. These must still be readable after painting in custom color.

- 1 The last layer of clear lacquer can then be applied over the entire surface of the component, in this way deep edges around component identifications can be avoided.

3 Adhesive tape and mounting fixtures



The body tape applied by TECHART is used for later assembly and must be protected over the entire surface before painting.

- 1 The edges of the adhesive body tape must also be free of paint in order not to impair the elasticity of the tape.
- 2 Drilled holes made at the factory that will later be used for screws or rivets may have to be re-drilled to the nominal size depending on the amount of paint.

V Installation

1 Prepare vehicle

- i** To check the position, hold the cover to the intended place on the vehicle door. The trim covers are aligned with the edge of the door in line with the electronic loading flap pointing towards the rear.

Auxiliary lines for repositioning can be attached with an adhesive tape.

Thoroughly degrease and clean the adhesive area with cleaner, it must be dry and free of dust!

Do not touch the cleaned surfaces any more.

2 Glue in the badge

- 2 Remove the protective film from the adhesive tape at one end of the badge 09J.100.360.110 and fold it over.
- 3 Place the badge on one side exactly in the component seat and stick it lengthways into the pocket.



Fig. 04

- i** Then press the badge on again for approx. 20 seconds to ensure that the adhesive bonds optimally.

3 Adhere the trim cover

- 1 Lightly sand the inner component edge of the trim cover 09J.100.360.100/101 and clean it thoroughly. We recommend using 300 grit sandpaper.
- 2 Apply the supplied PU-adhesive on the back all the way around the inner edge of the component. Please note that the adhesive bead protrudes over the edge of the component.
- 3 Position the trim cover on the door. Remove any excess adhesive with cleaner and fix the trim cover with adhesive tape. Make sure that the trim cover is flush with the body all around.



Fig. 05

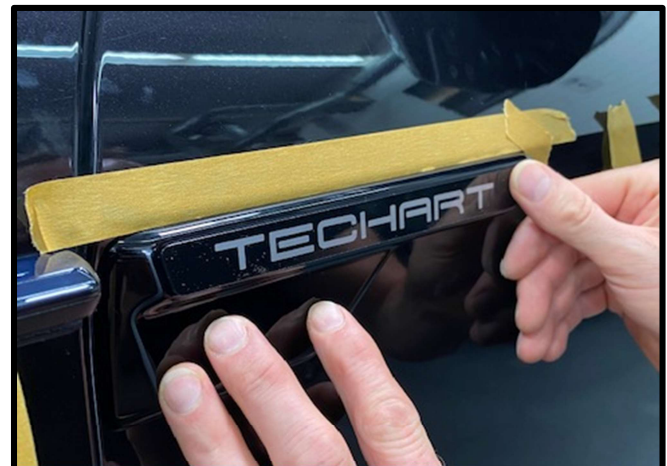


Fig. 06



The drying time of the PU adhesive must be 12 hours.

- 4 After the adhesive has dried, the adhesive tape can be removed and the protective film can be removed from the sticker.
- 5 If necessary, a fillet can be drawn around the component afterwards. For this, the adhesive can be modeled all around using PU-adhesive and a suitable tool. Then wipe off excess glue with a cleaner.

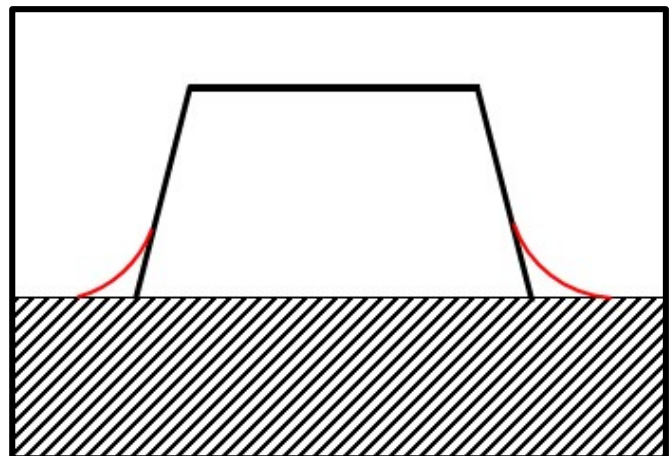


Fig. 07

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