



ASSEMBLY INSTRUCTIONS

TECHART Carbon Panels
for 95B Macan

Part-no. B95.121.183.009	Shaft panel, front, carbon
Part-no. B95.121.320.009	Side mirror trims
Part-no. B95.121.321.009	Side mirror trims with sensor





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TECHART Carbon Trims for Macan

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I Important safety information











All of the necessary work must be performed by qualified persons with an appropriate level of expertise.

	<p style="text-align: center;"> WARNING</p> <p>Vehicle lifts with an insufficient lifting capacity can collapse under the weight of the vehicle and crush any persons standing underneath.</p> <p>Compare the weight of the vehicle with the lifting capacity of your vehicle lift. The weight of the vehicle must not exceed the lifting capacity of your vehicle lift. The weight of the vehicle can be found in the vehicle operating manual.</p>	
	<p style="text-align: center;"> WARNING</p> <p>Risk of injury from electric current.</p> <p>Switch off the ignition and disconnect the battery when working on the vehicle electrical/electronics systems.</p>	
   	<p style="text-align: center;"> WARNING</p> <p>Risk of fire and explosion from ignition of windshield cleaning agents/antifreeze and their vapors.</p> <p>Risk of poisoning from ingesting windshield cleaning agents/antifreeze and breathing in their vapors.</p> <p>Risk of injury due to irritation caused by windshield cleaning agents/antifreeze coming into contact with eyes, skin and other parts of the body.</p> <p>Wear protective clothing and safety glasses. Avoid naked flames, fire and sources of ignition. Avoid contact with eyes, skin and other parts of the body. Do not eat, drink or smoke when handling windshield cleaning agents/antifreeze. Do not breathe in vapors and ensure adequate ventilation. Keep windshield cleaning agents/antifreeze only store them in sealable original containers.</p> <p style="text-align: center;">  </p>	  



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 	<p style="text-align: center;"> CAUTION</p> <p>Risk of injury from hands and arms being crushed, cut or lacerated when working with sharp-edged and bulky objects.</p> <p>Wear protective clothing and protective gloves. Keep limbs out of narrow and inaccessible areas of the vehicle and/or avoid dangerous situations by using special tools and suitable aids.</p>	 
	<p style="text-align: center;"> CAUTION</p> <p>Risk of injury to back, muscles, joints, tendons and ligaments from lifting and carrying heavy and/or bulky objects.</p> <p>Lift and transport heavy and/or bulky objects with the help of other people and/or with suitable aids.</p>	
	<p style="text-align: center;">NOTICE</p> <p>Before starting the assembly procedure, carefully read the assembly instructions in full and pay attention to the safety information and sequence of the individual operation steps.</p>	
	<p style="text-align: center;">NOTICE</p> <p>All body parts must be prepared and painted in accordance with the attached painting guide.</p>	



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II Preparation

Help and support

If you have any technical queries, please contact us immediately:

support@techart.de

Please check parts of completeness

Quantity	Part number	Part designation
1	B95.121.183.009M	Shaft panel, front, carbon matt
Consisting of:		
1	B95.121.183.100M	Shaft panel, front, carbon, graphite matt blank
1	000910949110	BETACLEAN 3300 8 ml
1	000910219252T	Betaprime 5404, 15ml
1	00091089010031	Bond + Seal black, tube 70ml

Quantity	Part number	Part designation
1	B95.121.183.009G	Shaft panel, front, carbon glossy
Consisting of:		
1	B95.121.183.100G	Shaft panel, front, carbon, graphite glossy blank
1	000910949110	BETACLEAN 3300 8 ml
1	000910219252T	Betaprime 5404, 15ml
1	00091089010031	Bond + Seal black, tube 70ml

Quantity	Part number	Part designation
1	B95.121.320.009M	Side mirror trims, carbon matt
Consisting of:		
1	B95.121.320.100M	Side mirror trim carbon right, blank matt
1	B95.121.320.101M	Side mirror trim carbon left, blank matt
1	00091089010031	Bond + Seal black, tube 70ml



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Quantity	Part number	Part designation
1	B95.121.320.009G	Side mirror trims, carbon glossy
Consisting of:		
1	B95.121.320.100G	Side mirror trim carbon right, blank glossy
1	B95.121.320.101G	Side mirror trim carbon left, blank glossy
1	00091089010031	Bond + Seal black, tube 70ml

Quantity	Part number	Part designation
1	B95.121.321.009M	Side mirror trims with sensor, carbon matt
Consisting of:		
1	B95.121.321.100M	Side mirror trim with sensor carbon right, blank matt
1	B95.121.321.101M	Side mirror trim with sensor carbon left, blank matt
1	00091089010031	Bond + Seal black, tube 70ml

Quantity	Part number	Part designation
1	B95.121.321.009G	Side mirror trims with sensor, carbon glossy
Consisting of:		
1	B95.121.321.100G	Side mirror trim with sensor carbon right, blank glossy
1	B95.121.321.101G	Side mirror trim with sensor carbon left, blank glossy
1	00091089010031	Bond + Seal black, 70 ml tube



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Please, use the table to check whether all of the required parts are present.

Once parts have been removed from their original packaging, ensure that they are properly handled and stored.



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TECHART Carbon Trims for Macan

III Installation

1 TECHART shaft panels, front

i The bonding surfaces of the TECHART front shaft panel and the original front panel must be dry and free of dust.

Use cleaning agent to thoroughly degrease bonding surfaces on the TECHART front shaft panel and the original front panel.

Do not touch the surfaces after they have been cleaned.

i Use Betaclean to clean the plastic bonding surface at the front panel and then prime it with Betaprime.

1 Apply a thin even coating of PU adhesive to the bonding surfaces of the TECHART shaft panel B95.121.183.100_.

2 Fit the TECHART shaft panel to the original panel at the front apron.

i Care for an accurate fit.

3 Press on the parts firmly in the bonding area. Ensure an accurate fit and remove any escaping adhesive with cleaning agent.

4 Fix the TECHART shaft panels in place with adhesive tape so that they have firm contact with the surface at all points.

i Allow to dry for at least 12 hours.



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TECHART Carbon Trims for Macan



Fig. 01



ASSEMBLY INSTRUCTIONS

TECHART Carbon Trims for Macan

2 TECHART side mirror trims

i The bonding surfaces of the TECHART side mirror trims and the original mirror shells must be dry and free of dust.

Use cleaning agent to thoroughly degrease bonding surfaces on the TECHART side mirror trims and the original mirror shells.

Do not touch the surfaces after they have been cleaned.

- 1 Apply a thin even coating of PU adhesive to the bonding surfaces of the TECHART side mirror trims B95.121.32_.10__.
- 2 Fit the TECHART shaft panel to the original panel at the front apron.

i Care for an accurate fit.

- 3 Press on the parts firmly in the bonding area. Ensure an accurate fit and remove any escaping adhesive with cleaning agent.
- 4 Fix the TECHART side mirror trims in place with adhesive tape so that they have firm contact with the surface at all points.

i Allow to dry for at least 12 hours.



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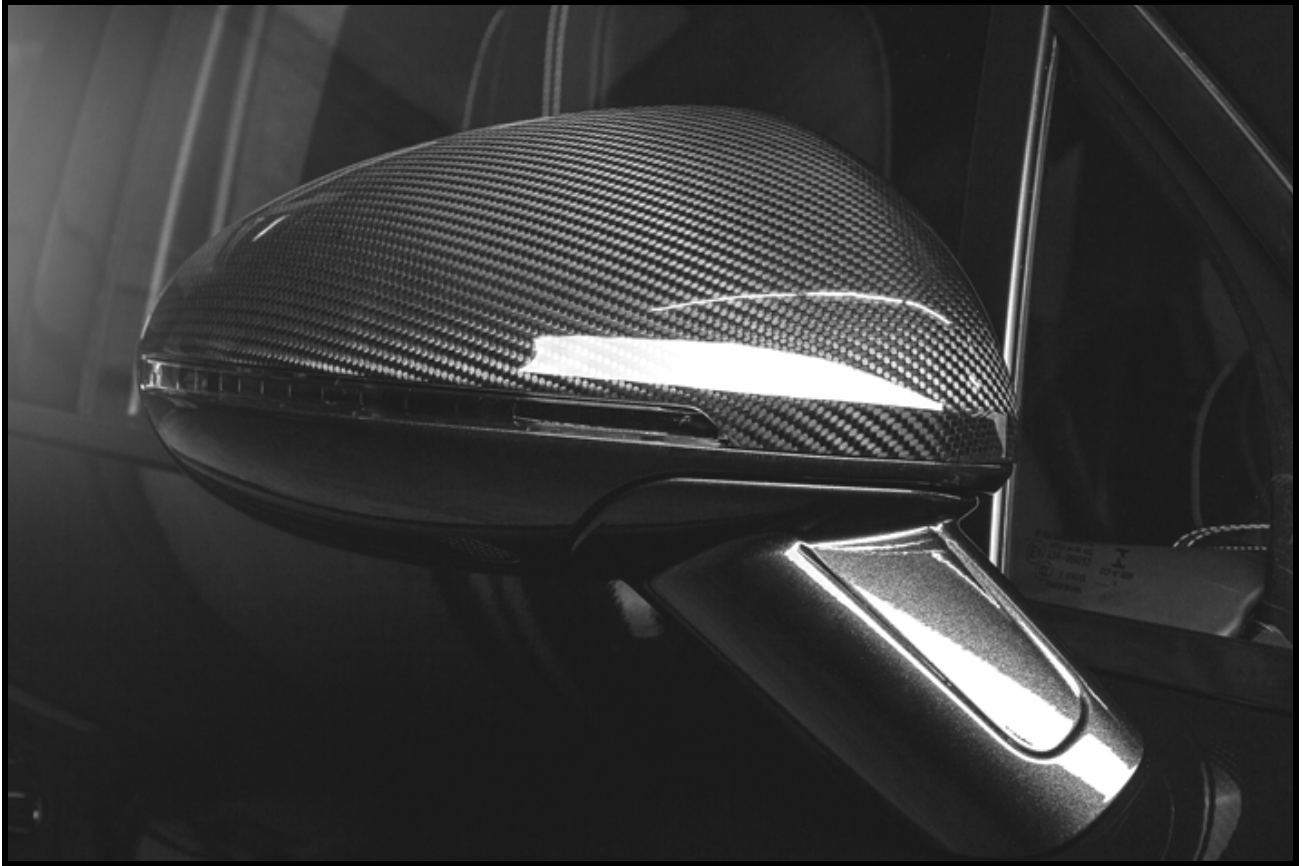


Fig. 02



ASSEMBLY INSTRUCTIONS

TECHART Carbon Trims for Macan



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