

## ASSEMBLY INSTRUCTIONS

### Side Skirts

Part-no. 092.121.350.009 for 992 GT3

Version 02 – 05/2023

























### Contents

<b>I</b>	<b>Important safety information</b> .....	<b>3</b>
<b>II</b>	<b>Preparation</b> .....	<b>4</b>
<b>III</b>	<b>Component identification</b> .....	<b>6</b>
	1 Inner component identification .....	6
	2 Outer component identification .....	6
<b>IV</b>	<b>Paintwork</b> .....	<b>7</b>
	1 Material of the component .....	7
	2 Adhesive tape and mounting fixtures.....	7
<b>V</b>	<b>Installation</b> .....	<b>8</b>
	1 Prepare vehicle .....	8
	2 Dismantle the original side skirts .....	8
	3 Install TECHART side skirts.....	9

### I Important safety information

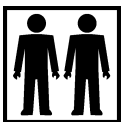
All of the necessary work must be performed by qualified persons with an appropriate level of expertise.

	<p style="text-align: center;"><b>⚠ WARNING</b></p> <p>Vehicle lifts with an insufficient lifting capacity can collapse under the weight of the vehicle and crush any persons standing underneath.</p> <p>Compare the weight of the vehicle with the lifting capacity of your vehicle lift. The weight of the vehicle must not exceed the lifting capacity of your vehicle lift. The weight of the vehicle can be found in the vehicle operating manual.</p>	
	<p style="text-align: center;"><b>⚠ WARNING</b></p> <p>Risk of injury from electric current.</p> <p>Switch off the ignition and disconnect the battery when working on the vehicle electrical/electronic systems.</p>	
   	<p style="text-align: center;"><b>⚠ WARNING</b></p> <p>Risk of fire and explosion from ignition of windshield cleaning agents/antifreeze and their vapors.</p> <p>Risk of poisoning from ingesting windshield cleaning agents/antifreeze and breathing in their vapors.</p> <p>Risk of injury due to irritation caused by windshield cleaning agents/antifreeze coming into contact with eyes, skin and other parts of the body.</p> <p>Wear protective clothing and safety glasses. Avoid naked flames, fire and sources of ignition. Avoid contact with eyes, skin and other parts of the body. Do not eat, drink or smoke when handling windshield cleaning agents/antifreeze. Do not breathe in vapors and ensure adequate ventilation. Keep windshield cleaning agents/antifreeze only store them in sealable original containers.</p>	  
  		

 	<p style="text-align: center;"><b>CAUTION</b></p> <p>Risk of injury from hands and arms being crushed, cut or lacerated when working with sharp-edged and bulky objects.</p> <p>Wear protective clothing and protective gloves. Keep limbs out of narrow and inaccessible areas of the vehicle and/or avoid dangerous situations by using special tools and suitable aids.</p>	 
	<p style="text-align: center;"><b>CAUTION</b></p> <p>Risk of injury to back, muscles, joints, tendons and ligaments from lifting and carrying heavy and/or bulky objects.</p> <p>Lift and transport heavy and/or bulky objects with the help of other people and/or with suitable aids.</p>	
	<p style="text-align: center;"><b>NOTICE</b></p> <p>Before starting the assembly procedure, carefully read the assembly instructions in full and pay attention to the safety information and sequence of the individual operation steps.</p>	
	<p style="text-align: center;"><b>NOTICE</b></p> <p>All body parts must be prepared and painted in accordance with the attached painting guide.</p>	

## II Preparation

### Number of people required



For the installation of this product at least two persons are needed.

### Assembly time



It takes at least 2 hours to assemble this product.

### Help and support

If you have any technical queries, please contact us immediately:  
[support@techart.de](mailto:support@techart.de)

**Check TECHART side skirt parts kit for completeness**

Quantity	Part-Number	Part Designation
1	092.121.350.009	Side skirts

and

1	+92.121.350.100FCG	V01: Forged Carbon glossy
Consisting of:		
1	092.121.350.100FCG	Side skirts R, Forged Carbon glossy
1	092.121.350.101FCG	Side skirts L, Forged Carbon glossy

or

1	+92.121.350.100FCM	V01: Forged Carbon matt
Consisting of:		
1	092.121.350.100FCM	Side skirts R, Forged Carbon matt
1	092.121.350.101FCM	Side skirts L, Forged Carbon matt

or

1	+92.121.350.100G	V01: Visible carbon glossy
Consisting of:		
1	092.121.350.100G	Side skirts R, Visible carbon glossy
1	092.121.350.101G	Side skirts L, Visible carbon glossy
15	092.100.350.200	Sealing pad

or

1	+92.121.350.100M	V01: Visible carbon matt
Consisting of:		
1	092.121.350.100M	Side skirts R, Visible carbon matt
1	092.121.350.101M	Side skirts L, Visible carbon matt
15	092.100.350.200	Sealing pad

Please use the table to check whether all of the required parts are present.

Once parts have been removed from their original packaging, ensure that they are properly handled and stored.

### III Component identification

#### 1 Inner component identification

- i** The inner component designations applied by TECHART must be masked off before painting. These are decisive to TECHART-Support for possible component tracking, complaints or in the event of damage.

- 1 Internal component markings can either be applied directly to the component in the tool or glued in as a label.



Fig. 01

#### 2 Outer component identification

- i** The external component designations applied by TECHART must be masked off before painting. If the external component markings are no longer visible, the component certificate may lose its validity.

- 1 External component identifications are usually attached to the underside of the component in the non-visible area. These can be used as evidence at a traffic control or a technical service since this is a registered TECHART part.



Fig. 02

## **IV Paintwork**

### **1 Material of the component**

** It is important that the paintwork matches to the surface which will be painted.**

- 1 Before painting, the material to be painted can be read from the inner component identification.

### **2 Adhesive tape and mounting fixtures**

** The body tape applied by TECHART is used for later assembly and must be protected over the entire surface before painting.**

- 1 The edges of the adhesive body tape must also be free of paint in order not to impair the elasticity of the tape.
- 2 Drilled holes made at the factory that will later be used for screws or rivets may have to be re-drilled to the nominal size depending on the amount of paint.

**V Installation****1 Prepare vehicle**

**i** Prepare the vehicle so that the side skirt is fully accessible.

**2 Dismantle the original side skirts**

- 1 Remove the plastic fasteners (8 on each side) on the underside of the side skirt.
- 2 Remove three screws for the wheel housing liner at the bottom rear.
- 3 Also remove one screw on each side at the bottom front to the wheelhouse liner. The wheel arch liners are now loose to the side skirts.
- 4 Pull the original side skirts to the side, outwards, so as not to damage the clips.
- 5 Remove the original speed nuts (four per side) from the components.



Abb. 03



**i** Before installing the TECHART side skirts, make sure that all clips remain on the car.

### 3 Install TECHART side skirts

- 1 Slide the original sheet metal nuts onto the TECHART side skirts at the rear.

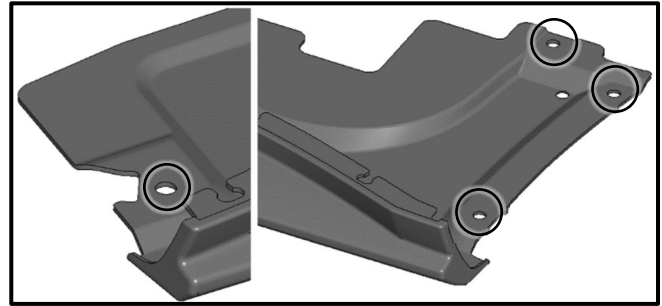


Fig. 04

- 2 Glue the sealing pads supplied in the accessory pack to the visible side of the side skirts underbody (8 per side). The adhesive surface must be clean and free of grease.
- 3 Press the sealing pads onto the surface to ensure adhesion.

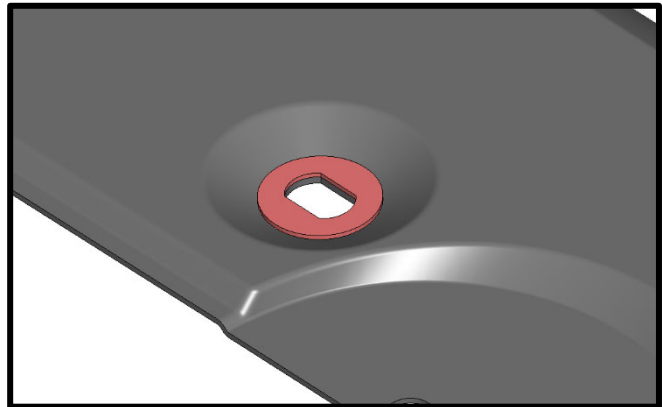


Fig. 05

- 4 Slide the TECHART side skirts into the clips. Make sure that the side skirts are correctly inserted at the front and rear over or between the splash guard and the body.
- 5 Press the plastic fasteners back into the mounts on the underbody and lock them in place.
- 6 Also install the screws at the front and rear. The side skirts are now firmly connected to the wheel housing shells again.

# TECHART

TECHART AUTOMOBILDESIGN GMBH

RÖNTGENSTRASSE 47  
71229 LEONBERG / GERMANY  
TEL +49 7152 / 9339- 0  
FAX +49 7152 / 9339-33  
info@techart.de  
www.techart.de

Änderungen und Irrtümer vorbehalten.  
Copyright 2023 by **TECHART** Automobildesign GmbH