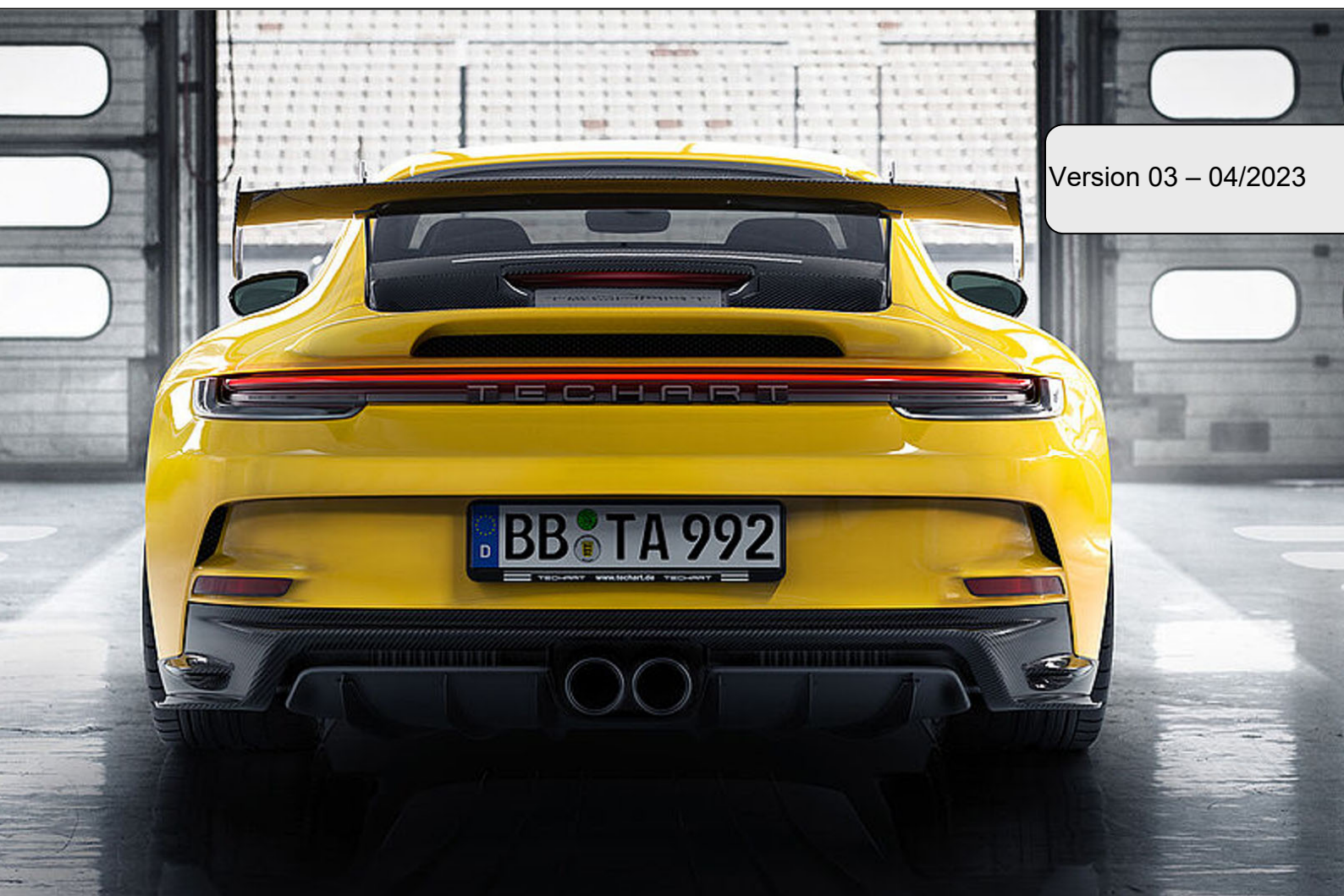


## ASSEMBLY INSTRUCTIONS

### Rear Apron Panel, bottom part

Part-no. 092.121.580.009 for 992 GT3

Version 03 – 04/2023



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# ASSEMBLY INSTRUCTIONS

## Rear Apron Panel, bottom part








### I Important safety information

All of the necessary work must be performed by qualified persons with an appropriate level of expertise.

	<p style="text-align: center;"><b>⚠ WARNING</b></p> <p>Vehicle lifts with an insufficient lifting capacity can collapse under the weight of the vehicle and crush any persons standing underneath.</p> <p>Compare the weight of the vehicle with the lifting capacity of your vehicle lift. The weight of the vehicle must not exceed the lifting capacity of your vehicle lift. The weight of the vehicle can be found in the vehicle operating manual.</p>	
	<p style="text-align: center;"><b>⚠ WARNING</b></p> <p>Risk of injury from electric current.</p> <p>Switch off the ignition and disconnect the battery when working on the vehicle electrical/electronic systems.</p>	
   	<p style="text-align: center;"><b>⚠ WARNING</b></p> <p>Risk of fire and explosion from ignition of windshield cleaning agents/antifreeze and their vapors.</p> <p>Risk of poisoning from ingesting windshield cleaning agents/antifreeze and breathing in their vapors.</p> <p>Risk of injury due to irritation caused by windshield cleaning agents/antifreeze coming into contact with eyes, skin and other parts of the body.</p> <p>Wear protective clothing and safety glasses. Avoid naked flames, fire and sources of ignition. Avoid contact with eyes, skin and other parts of the body. Do not eat, drink or smoke when handling windshield cleaning agents/antifreeze. Do not breathe in vapors and ensure adequate ventilation. Keep windshield cleaning agents/antifreeze only store them in sealable original containers.</p>	  
  		

# ASSEMBLY INSTRUCTIONS

## Rear Apron Panel, bottom part

 	<p style="text-align: center;"><b>CAUTION</b></p> <p>Risk of injury from hands and arms being crushed, cut or lacerated when working with sharp-edged and bulky objects.</p> <p>Wear protective clothing and protective gloves. Keep limbs out of narrow and inaccessible areas of the vehicle and/or avoid dangerous situations by using special tools and suitable aids.</p>	 
	<p style="text-align: center;"><b>CAUTION</b></p> <p>Risk of injury to back, muscles, joints, tendons and ligaments from lifting and carrying heavy and/or bulky objects.</p> <p>Lift and transport heavy and/or bulky objects with the help of other people and/or with suitable aids.</p>	
	<p style="text-align: center;"><b>NOTICE</b></p> <p>Before starting the assembly procedure, carefully read the assembly instructions in full and pay attention to the safety information and sequence of the individual operation steps.</p>	

## II Preparation

### Number of people required



For the installation of this product at least two persons are needed.

### Assembly time



It takes at least 4 hours to assemble this product.

### Help and support

If you have any technical queries, please contact us immediately:  
[support@techart.de](mailto:support@techart.de)

# ASSEMBLY INSTRUCTIONS

## Rear Apron Panel, bottom part

### Check TECHART rear apron panel kit for completeness

Quantity	Part-Number	Part Designation
1	092.121.580.009	Rear apron panel, bottom part
Consisting of:		
1	092.121.580.990	Accessory kit rear apron panel, bottom part
14	000100400064840	Trim clip stainless steel A2
5	0009019313216	Blind rivet flat round head A2 3.2x16
5	001900M03,2X10	Washer, M 3.2x10x0.8, A2K
4	0019005819380	Washer M8x16

and

1	+92.121.580.100FCG	V01: Forged Carbon glossy
Consisting of:		
1	092.121.580.100FCG	Rear apron panel, bottom part, Forged Carbon glossy

or

1	+92.121.580.100FCM	V01: Forged Carbon matt
Consisting of:		
1	092.121.580.100FCM	Rear apron panel, bottom part, Forged Carbon matt

or

1	+92.121.580.100G	V01: Visible carbon glossy
Consisting of:		
1	092.121.580.100G	Rear apron panel, bottom part, Visible carbon glossy

or

1	+92.121.580.100M	V01: Visible carbon matt
Consisting of:		
1	092.121.580.100M	Rear apron panel, bottom part, Visible carbon matt

Please use the table to check whether all of the required parts are present.

Once parts have been removed from their original packaging, ensure that they are properly handled and stored.

### III Component identification

#### 1 Inner component identification

- i** The inner component designations applied by TECHART must be masked off before painting. These are decisive to TECHART-Support for possible component tracking, complaints or in the event of damage.

- 1 Internal component markings can either be applied directly to the component in the tool or glued in as a label.



Fig. 01

#### 2 Outer component identification

- i** The external component designations applied by TECHART must be masked off before painting. If the external component markings are no longer visible, the component certificate may lose its validity.

- 1 External component identifications are usually attached to the underside of the component in the non-visible area. These can be used as evidence at a traffic control or a technical service since this is a registered TECHART part.



Fig. 02

## **IV Paintwork**

### **1 Material of the component**

** It is important that the paintwork matches to the surface which will be painted.**

- 1 Before painting, the material to be painted can be read from the inner component identification.

### **2 Adhesive tape and mounting fixtures**

** The body tape applied by TECHART is used for later assembly and must be protected over the entire surface before painting.**

- 1 The edges of the adhesive body tape must also be free of paint in order not to impair the elasticity of the tape.
- 2 Drilled holes made at the factory that will later be used for screws or rivets may have to be re-drilled to the nominal size depending on the amount of paint.

**V Installation****1 Prepare vehicle**

- i** Raise the vehicle on a lifting platform and remove the rear wheels.

**2 Dismantle rear apron**

- 1 Remove each of the three outer screws of the wheel housing shells to the rear apron.



Fig. 03

- 2 Disassemble the lower eight screws of the rear apron, lower part.
- 3 The screws between the diffuser and the rear apron, bottom part can be removed using a ratchet. If no suitable tool is available, the diffuser must be dismantled and removed via five screws on the underbody.



Fig. 04

- i** If the GT3 vehicle is converted with a touring package, the following chapter can be skipped.



## Rear Apron Panel, bottom part

### 2.1 Dismantle base body. Only for GT3 with rear wing.

1 Remove the cover on the right by unclipping it and pulling it out.

2 Pull the cover on the right side out of the holder.

3 Disassemble the screw underneath to the base body.



Fig. 05

4 Open the service flap on the left.

5 Remove the cover on the left side. To do this, remove the oil cap.

6 Remove the screw underneath to the base body.

7 Pull the base body back and remove it.



Fig. 06

**Rear Apron Panel, bottom part****2.2 Dismantle rear apron**

- 1 Remove the plastic covers on the right and left above the taillight by unclipping them.
- 2 Then remove the light strip by removing the six upper screws.

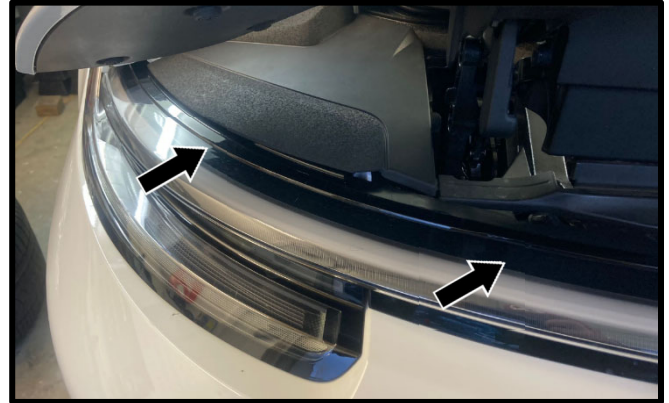


Fig. 07

- 3 Remove the left and right rear lamps by loosening the two screws.
- 4 Disconnect the plugs of the lights before disassembly.

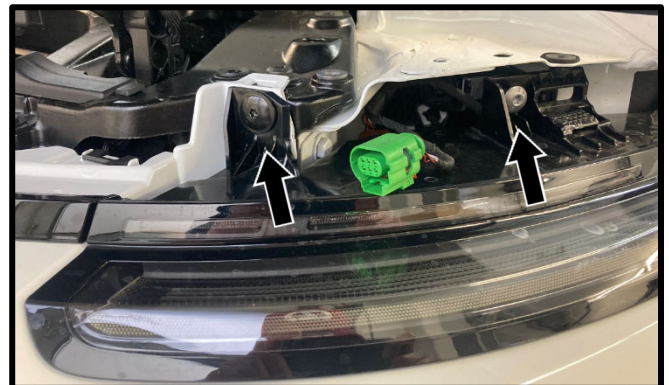


Fig. 08

- 5 Disconnect the left (1) and right (2) cable connections between the vehicle and the rear apron.



Fig. 09

# ASSEMBLY INSTRUCTIONS

## Rear Apron Panel, bottom part

- 6 Remove three screws to the rear apron on each side behind the wheel housing liner.
- 7 Remove the four upper screws of the rear apron.
- 8 Remove the rear apron. Make sure that the upper clips on the left and right are unlocked when removing the rear apron, otherwise they may come off.



Fig. 10

- 9 Remove the two screws centered on the inside of the rear apron.
- 10 Separate the rear apron bottom part from the rear apron. Loosen all clip connections and remove carefully.

- 11 Drill out the rivet connections of the metal strips to the rear apron, bottom part and pull off the metal strips on the left and right of the original rear apron bottom part.



Fig. 11

- 12 Pull off the plastic heat protection strip behind it. Undo the clip connections.



**All original parts except for the rear apron bottom part that were removed and disassembled during disassembly are needed again.**

## Rear Apron Panel, bottom part

### 3 Install TECHART rear apron panel, bottom part

- 1 Slide the original plastic heat protection strip onto the TECHART carbon component. All clips must audibly snap into place.
- 2 Slide on the metal strips and fasten them with the rivets supplied. Place the supplied washers on the top side and rivet them.



Fig. 12

- i** When mounting the TECHART carbon component, make sure that the lugs do not damage the paint of the rear apron. If necessary, protect the edges of the insertion with adhesive tape.
- i** If it is found during assembly that a body clip is not a tight fit, fix it with a glue dot on the top and bottom of the lug.

- 3 Slide the TECHART component onto the rear apron. Make sure that the side clips snap into the CFRP tabs.

Note: The area marked in the picture must be protected with a protective film or similar to prevent damage to the paintwork during installation.



Fig. 13

- 4 Fit the supplied clips over the closed lugs. Make sure that they are pushed all the way onto the rear of the rear apron. The best way to push them on is with needle-nose pliers.



Fig. 14

- 5 Screw in the two middle screws on the rear of the rear apron again.
- 6 Slide the rear apron back onto the vehicle.



**Assemble the rear apron in reverse order to disassembly.**

- 7 Slide the rear apron onto the rear of the vehicle.
- 8 Install the four upper screws.
- 9 Connect the connectors of the rear apron at the top left and right. These must engage noticeably.
- 10 Install the side screws in the wheel housing.
- 11 Install both taillights including the connectors on the left and right. The connectors must engage noticeably.
- 12 Fit the light strip and install the upper screws. Reconnect the corresponding wiring harnesses. The connectors must engage noticeably.
- 13 Reassemble the rear apron bottom part with the screws at the bottom. If the rear skirt bottom part is loose, shim the screws with the washers provided.
- 14 If the diffuser has been removed, refit it.
- 15 Fasten both wheel housing shells with the screws.

TECHART

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