



ASSEMBLY INSTRUCTIONS

TECHART Engine Styling Package

Part-no. 058.300.875.009
Part-no. B95.300.885.009

for 958 Cayenne & 970 Panamera Diesel from MY13
for 95B Macan S & Turbo





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TECHART Engine Styling Kit

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I Important safety information

All of the necessary work must be performed by qualified persons with an appropriate level of expertise.

 	<p style="text-align: center;"> CAUTION</p> <p>Risk of injury from hands and arms being crushed, cut or lacerated when working with sharp-edged and bulky objects.</p> <p>Wear protective clothing and protective gloves. Keep limbs out of narrow and inaccessible areas of the vehicle and/or avoid dangerous situations by using special tools and suitable aids.</p>	 
	<p style="text-align: center;"> CAUTION</p> <p>Risk of injury to back, muscles, joints, tendons and ligaments from lifting and carrying heavy and/or bulky objects.</p> <p>Lift and transport heavy and/or bulky objects with the help of other people and/or with suitable aids.</p>	
	<p style="text-align: center;">NOTICE</p> <p>Before starting the assembly procedure, carefully read the assembly instructions in full and pay attention to the safety information and sequence of the individual operation steps.</p>	
	<p style="text-align: center;">NOTICE</p> <p>All body parts must be prepared and painted in accordance with the attached painting guide.</p>	



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II Preparation

Number of people required



One person is required to install this product.

Help and support

If you have any technical queries, please contact us immediately:
support@techart.de



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Check the TECHART parts kit for completeness

Quantity	Part number	Part designation
1	058.300.845.009	Engine styling kit
Consisting of:		
1	058.300.845.100	Panel
1	00091089010031	Bond + Seal, black, tube 70 ml

Quantity	Part number	Part designation
1	B95.300.885.009	Engine styling kit
Consisting of:		
1	058.300.875.100	Panel
2	001900MT04X167176	Countersunk head screw Torx M4x16
3	001900M046923	Self-locking nut M4, yellow galvanized
1	000965551009	"TECHART" decal, silver embossed
1	00091089010031	Bond + Seal, black, tube 70 ml

Please use the table to check whether all of the required parts are present.

Once parts have been removed from their original packaging, ensure that they are properly handled and stored.



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III Installation

1 TECHART engine styling kit for Cayenne & Panamera Diesel

1.1 Preliminary work

- 1 Open hood.

1.2 Assembly

i The bonding surfaces on the TECHART panel and the original covers must be dry and free from dust.

Use cleaning agent to thoroughly degrease the bonding surfaces on the TECHART panel and original covers.

Do not touch the surfaces after they have been cleaned.

- 1 Apply an even layer of PU-adhesive to the undersides of the panel.
- 2 Fit the panel. Press on the part firmly at the bonded area. Ensure an accurate fit; remove any escaping adhesive with cleaning agent.
- 3 Fix the panel into place by using adhesive tape so that it contacts the surface firmly at all points.

i Allow to dry for at least 12 hours.



Fig. 01



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TECHART Engine Styling Kit

2 TECHART engine styling kit for Macan S & Turbo

2.1 Preliminary work

- 1 Open hood.
- 2 Remove the engine cover from the engine.
- 3 Loosen the insulating mat (2) a little on the top and on the bottom at the inside of the engine cover (1).

2.2 Assembly

- 1 Drill a fixing hole of $\varnothing = 5\text{mm}$ into the engine cover (1), A1=15mm in the center behind the "E".

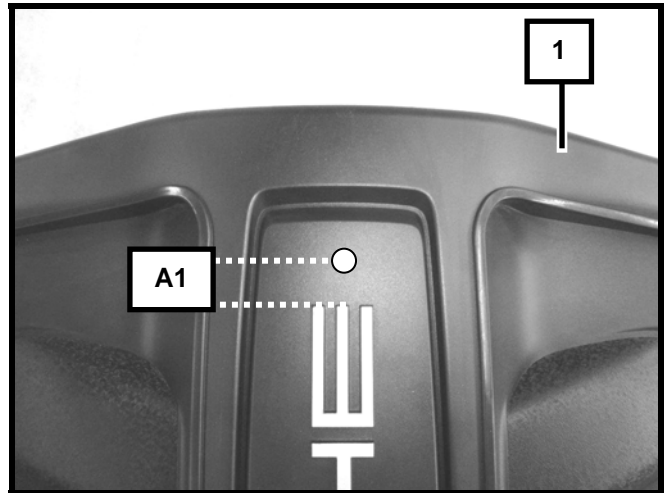


Fig. 02

- 2 Loosen the insulating mat (2) at the inside of the engine cover (1) a little.

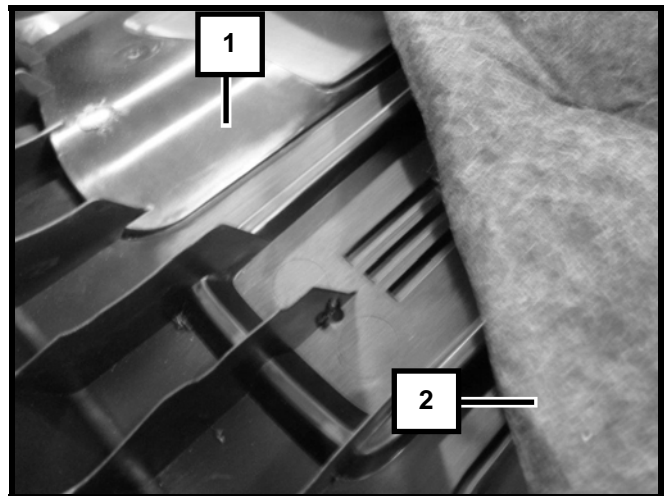


Fig. 03

- 3 Expose the drilled hole at the engine cover (1), so that the nut can be properly seated.

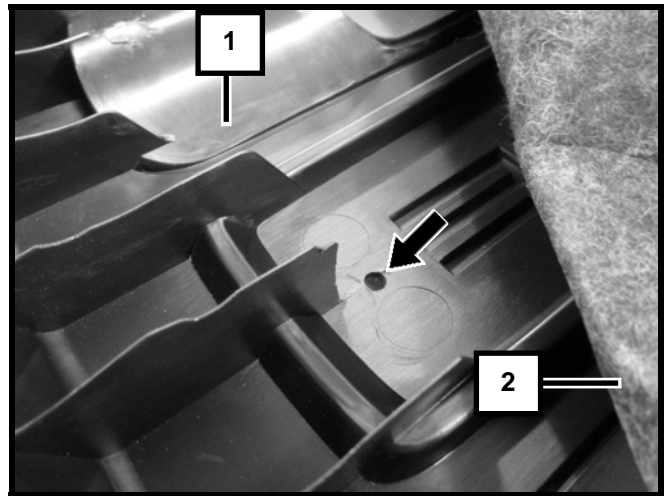


Fig. 04

- 4 Attach the TECHART engine styling kit B95.300.885.100 (3) and secure with the nut M4.

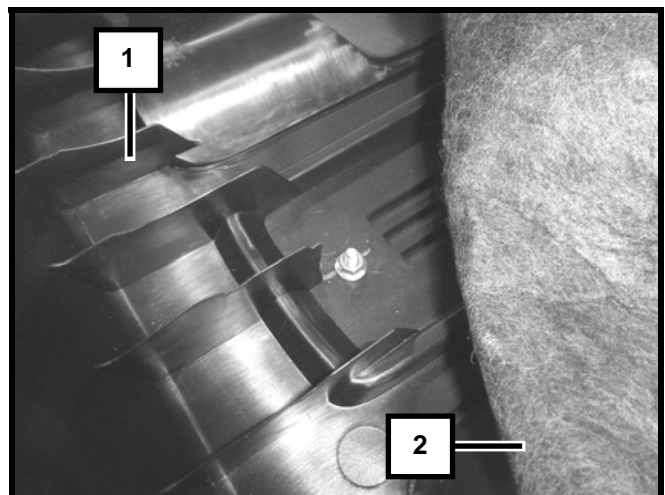


Fig. 05

- 5 Align the TECHART engine styling kit (3) and mark both fixing holes at the front.
- 6 Remove the TECHART engine styling kit (3) from the engine cover again.
- 7 Drill the fixing holes of $\varnothing = 5\text{mm}$ into the engine cover (1).

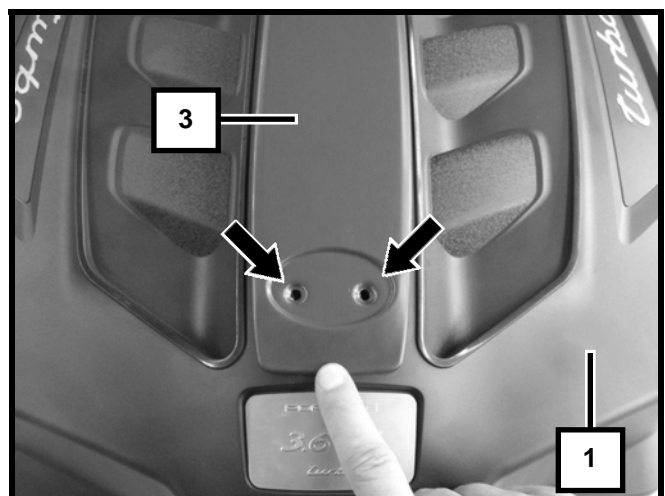


Fig. 06



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TECHART Engine Styling Kit

- i** The bonding surfaces on the TECHART panel and the original covers must be dry and free from dust.

Use cleaning agent to thoroughly degrease the bonding surfaces on the TECHART panel and original covers.

Do not touch the surfaces after they have been cleaned.

- 8 Apply an even layer of PU-adhesive to the undersides of the panel.
- 9 Fit the panel. Press on the part firmly at the bonded area. Ensure an accurate fit; remove any escaping adhesive with cleaning agent.
- 10 Fix the panel into place by using adhesive tape so that it contacts the surface firmly at all points.

- i** Allow to dry for at least 12 hours.

- 11 Tighten the TECHART engine styling kit (3) at the back with the nut M4 to the engine cover (1).
- 12 Secure the nut M4 with the PU-adhesive.

- i** Caution: do not distort the engine styling kit.

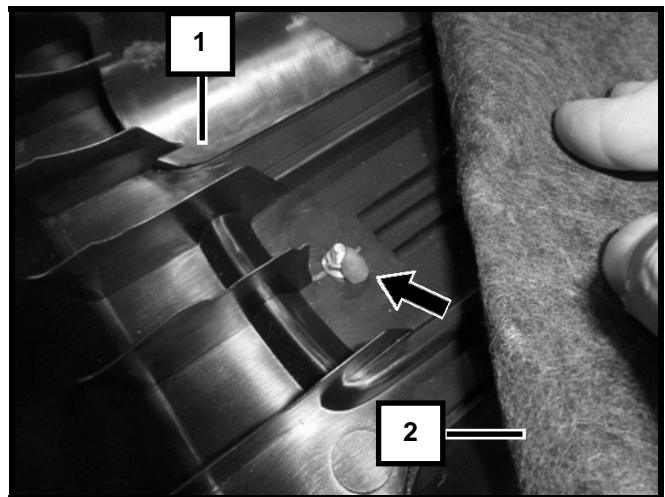


Fig. 07

- 13 Tighten the TECHART engine styling kit (3) at the front with the screws M4x16 of the nut M4 to the engine cover (1).
- 14 Secure the nut M4 with PU-adhesive.
- 15 Glue the insulating mat (2) with the PU-adhesive to the engine cover (1).
- 16 Re-install the engine cover (1) onto the engine.

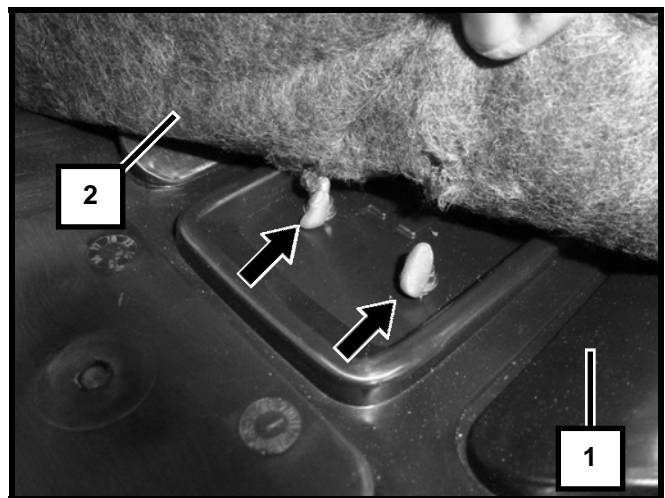


Fig. 08

- 17 Stick the TECHART emblem to the TECHART engine styling kit (3).



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Fig. 09



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