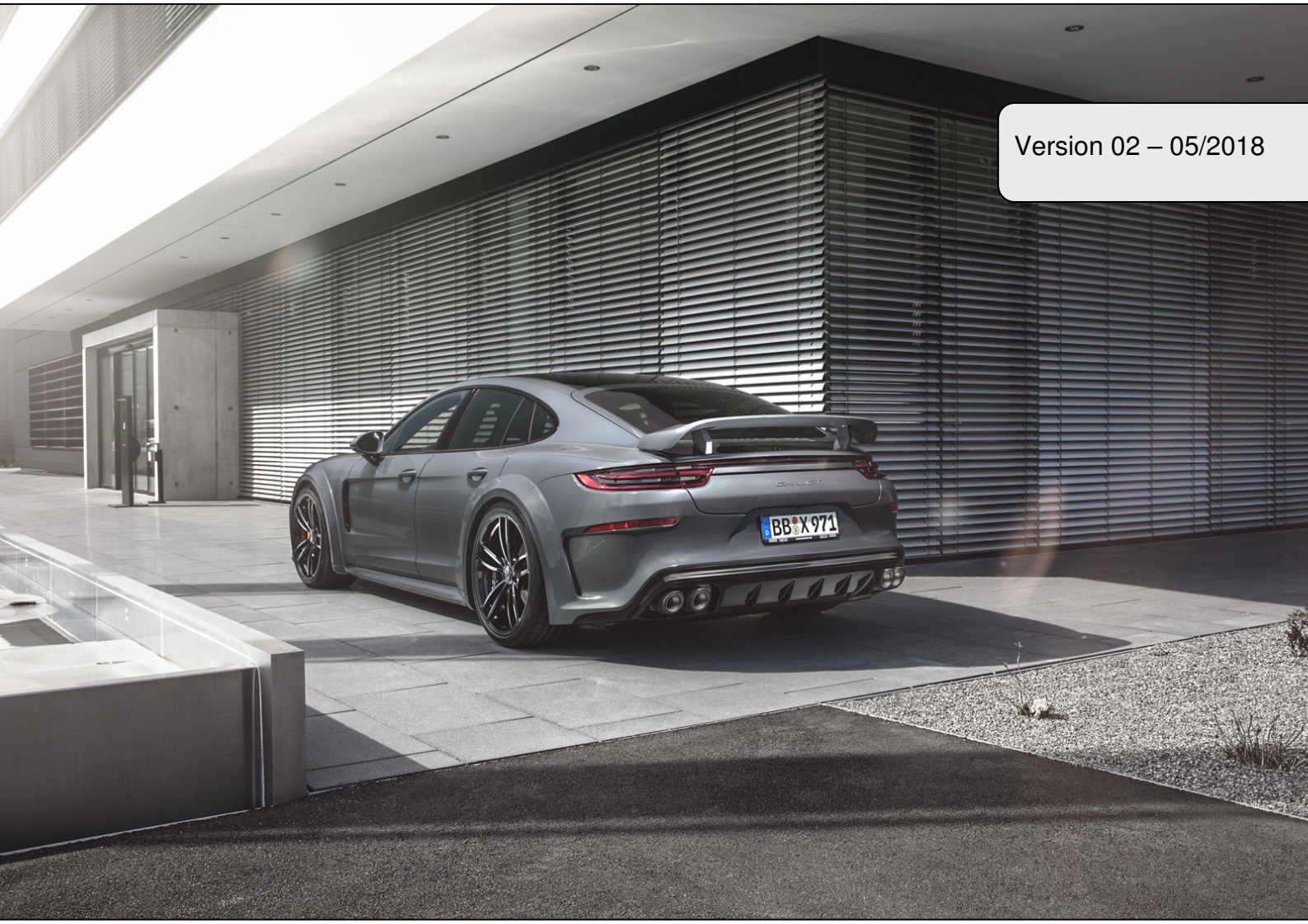
ASSEMBLY INSTRUCTIONS
TECHART Tail Pipes
for GrandGT based on 971 Panamera from MY17

Part-no. 071.310.800.009 **for GrandGT from MY17**
Part-no. 071.310.810.009 **Panamera from MY17**



Version 02 – 05/2018

Contents

I Important safety information 3
II Preparation 4
III Installation 5
1 Prepare vehicle 5
2 Install TECHART tail pipes GrandGT 6
3 Install TECHART tail pipes Panamera 7

I Important safety information

All of the necessary work must be performed by qualified persons with an appropriate level of expertise.

⚠ WARNING

Vehicle lifts with an insufficient lifting capacity can collapse under the weight of the vehicle and crush any persons standing underneath.

Compare the weight of the vehicle with the lifting capacity of your vehicle lift. The weight of the vehicle must not exceed the lifting capacity of your vehicle lift. The weight of the vehicle can be found in the vehicle operating manual.

⚠ WARNING

Risk of injury from electric current.

Switch off the ignition and disconnect the battery when working on the vehicle electrical/electronics systems.

⚠ CAUTION

Risk of injury from hands and arms being crushed, cut or lacerated when working with sharp-edged and bulky objects.

Wear protective clothing and protective gloves. Keep limbs out of narrow and inaccessible areas of the vehicle and/or avoid dangerous situations by using special tools and suitable aids.

⚠ CAUTION

Risk of injury to back, muscles, joints, tendons and ligaments from lifting and carrying heavy and/or bulky objects.

Lift and transport heavy and/or bulky objects with the help of other people and/or with suitable aids.

NOTICE

Before starting the assembly procedure, carefully read the assembly instructions in full and pay attention to the safety information and sequence of the individual operation steps.

II Vorbereitung

Help and support

In case of any technical queries, please contact us immediately: **support@techart.de**

Check TECHART parts kit for completeness

Quantity	Part number	Part designation
	071.310.800.009	**Exhaust tail pipes GrandGT for 971 Panamera from MY17**
Consisting of:		
2	091.310.750.100	Exhaust tail pipe, titanium with carbon-trim, w/o TECHART logo
2	091.310.750.101	Exhaust tail pipe, titanium with carbon-trim, with TECHART logo

Quantity	Part number	Part designation
	071.310.810.009	**Exhaust tail pipes for 971 Panamera from MY17**
Consisting of:		
2	091.310.750.100	Exhaust tail pipe, titanium with carbon-trim, w/o TECHART logo
1	071.310.750.100	Exhaust tail pipe, titanium with carbon-trim, with TECHART logo, right
1	071.310.750.101	Exhaust tail pipe, titanium with carbon-trim, with TECHART logo, left

Please use the table to check whether all of the required parts are present.

Once parts have been removed from their original packaging, ensure that they are properly handled and stored.

III Installation

1 Prepare vehicle

1 Raise vehicle at the factory-fitted jacking points.

2 Loosen the original tail pipes and remove them. (fig. 1)

Caution: The exhaust system and the tail pipes may be very hot. Let the vehicle cool down after the last ride!

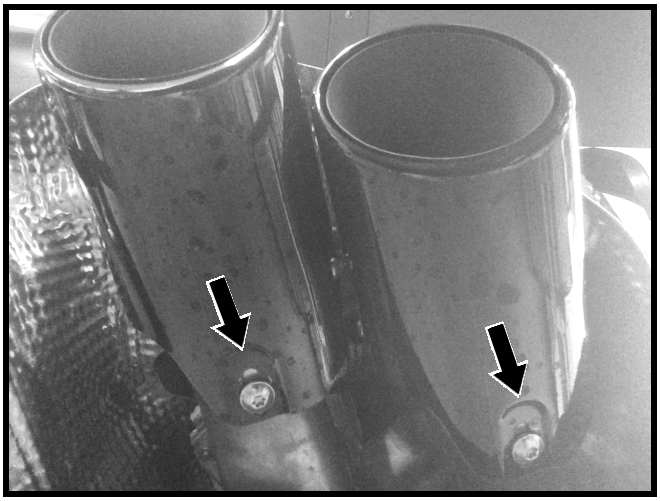


Fig. 01

2 Install TECHART tail pipes at the GrandGT

1 Slide on the TECHART tail pipes, align and tighten the gripper clamps.

Fig. 2

Both tail pipes with the TECHART logo will be installed on the inner side

Please pay attention that even a warm exhaust system has sufficient space to the surrounding components!

3 Install TECHART tail pipes at the Panamera

2 TECHART Endrohre aufschieben, ausrichten und Klemmschellen festziehen.

Abb. 3

The two tail pipes with the TECHART logo will be installed on the outer side. The logo shall be positioned horizontal at half height. For this align the tailpipes by twisting. The position of the tail pipe without logo is based on the tail pipe with logo.

Please pay attention that even a warm exhaust system has sufficient space to the surrounding components!!

TECHART AUTOMOBILDESIGN GMBH
RÖNTGENSTRASSE 47
71229 LEONBERG / GERMANY
TEL +49 7152 / 9339- 0
FAX +49 7152 / 9339-33
info@techart.de
www.techart.de

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