



ASSEMBLY INSTRUCTIONS

TECHART Tail Pipes

for 991 Turbo / Turbo S from MY14

Part no. 091.310.960.009
Part no. 091.310.970.009

in glossy chrome
in black chrome





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TECHART Tail Pipes for 991 Turbo fro, MY14

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I Important safety information

All of the necessary work must be performed by qualified persons with an appropriate level of expertise.

	<div data-bbox="651 562 952 618" data-label="Section-Header"> <h3> WARNING</h3> </div> <p>Vehicle lifts with an insufficient lifting capacity can collapse under the weight of the vehicle and crush any persons standing underneath.</p> <p>Compare the weight of the vehicle with the lifting capacity of your vehicle lift. The weight of the vehicle must not exceed the lifting capacity of your vehicle lift. The weight of the vehicle can be found in the vehicle operating manual.</p>	
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 	<div data-bbox="651 920 952 976" data-label="Section-Header"> <h3> CAUTION</h3> </div> <p>Risk of injury from hands and arms being crushed, cut or lacerated when working with sharp-edged and bulky objects.</p> <p>Wear protective clothing and protective gloves. Keep limbs out of narrow and inaccessible areas of the vehicle and/or avoid dangerous situations by using special tools and suitable aids.</p>	 
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	<div data-bbox="651 1317 952 1373" data-label="Section-Header"> <h3> CAUTION</h3> </div> <p>Risk of injury to back, muscles, joints, tendons and ligaments from lifting and carrying heavy and/or bulky objects.</p> <p>Lift and transport heavy and/or bulky objects with the help of other people and/or with suitable aids.</p>	
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	<div data-bbox="296 1671 582 1727" data-label="Section-Header"> <h3>NOTICE</h3> </div> <p>Before starting the assembly procedure, carefully read the assembly instructions in full and pay attention to the safety information and sequence of the individual operation steps.</p>
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II Preparation

Help and support

In case of any technical queries, please contact us immediately: support@techart.de

Check TECHART parts kit for completeness

Quantity	Part number	Part designation
	091.310.960.009	Exhaust tail pipe in glossy chrome for 991 Turbo from MY14
1	091.310.960.100	Exhaust tail pipe R glossy chromed
1	091.310.960.101	Exhaust tail pipe L glossy chromed
1	091.310.964.100	Adapter tail pipe right inside
1	091.310.964.101	Adapter tail pipe left inside
1	091.310.962.100	Adapter tail pipe right outside
1	091.310.962.101	Adapter tail pipe left outside





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TECHART Tail Pipes for 991 Turbo fro, MY14

Quantity	Part number	Part designation
	091.310.970.009	Exhaust tail pipe in black chrome for 991 Turbo from MY14
1	091.310.970.100	Exhaust tail pipe R black chromed
1	091.310.970.101	Exhaust tail pipe L black chromed
1	091.310.964.100	Adapter tail pipe right inside
1	091.310.964.101	Adapter tail pipe left inside
1	091.310.962.100	Adapter tail pipe right outside
1	091.310.962.101	Adapter tail pipe left outside



Please use the table to check whether all of the required parts are present.

Once parts have been removed from their original packaging, ensure that they are properly handled and stored.

III Installation

1 Prepare vehicle



Before starting work, check that the vehicle is free of defects. Use the PIWIS system tester to read out all of the fault memories of the individual vehicle components and first rectify any faults displayed.

- 1 Raise vehicle at the factory-fitted jacking points.

2 Dismantle original parts



- 1 Remove tail pipe panels and rear apron in line with manufacturer's instructions.



Fig. 01



The tail pipe panels are no longer required.



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3 Install TECHART parts

1. Fit the TECHART tail pipe adapter to the exhaust unit and align roughly.



Fig. 02



Fig. 03



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2. Apply the supplied template onto the fiber-reinforced plastic panels of the tail pipe frame inside the rear apron and mark the drilling holes. (fig. 4)
3. After marking the drilling holes check if the long holes of the tail pipes correspond with the markings.
4. Bore 2 holes each with a power drill of \varnothing 8mm.

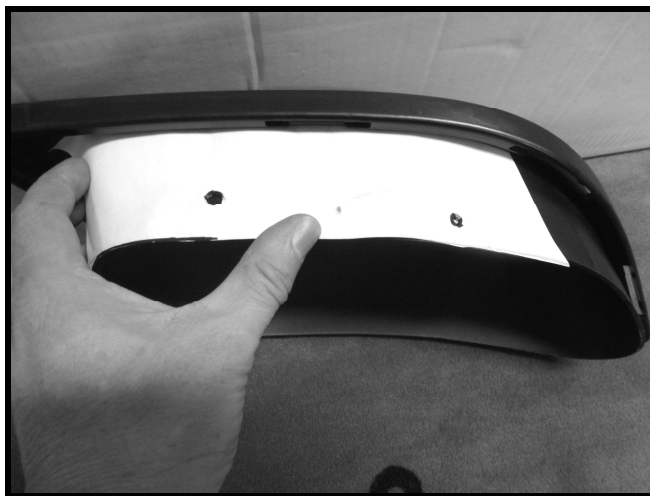


Fig. 04



TECHART recommends to predrill with a smaller drill (\varnothing = 3 - 4mm) .

5. Mount the tail pipe with the supplied screws, washers and self-locking nuts. (Fig. 05)
6. Do not tighten the tail pipe, yet.
7. Align and then tighten the tail pipe (6Nm). Position the overlap according to the customer's request!



Fig. 05



TECHART standard position: The tail pipe overlaps at the plastic frame about 10 mm, so that the TECHART logo is clearly legible!



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Fig. 06



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8. Install rear apron in line with manufacturer's instructions.

9. Align the adapter with the tail pipe panel. The adapters have to be visible in the center of the inner diameter of the tail pipe panels.

10. By turning the adapter one can adjust the lining-up of the adapter endings.



Fig. 07

11. Tighten the set screws of the adapters.



Fig. 08



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12. Perform a test drive.



Fig. 09



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Artikel-Nr./Part No. 091.310.960.099