

ASSEMBLY INSTRUCTIONS

CARBON-Line Kit I Dashboard

for 992 LHD

Part-no. 092.421.050.009G-01

in graphite glossy

Part-no. 092.421.050.009M-01

in graphite matt

Part-no. 092.421.050.009POM-01

in PO-Carbon graphite matt

Version 01 – 10/2022



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I Important safety information

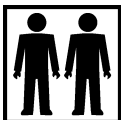
All of the necessary work must be performed by qualified persons with an appropriate level of expertise.

	<div data-bbox="657 562 963 622" data-label="Section-Header">  WARNING </div> <p>Vehicle lifts with an insufficient lifting capacity can collapse under the weight of the vehicle and crush any persons standing underneath.</p> <p>Compare the weight of the vehicle with the lifting capacity of your vehicle lift. The weight of the vehicle must not exceed the lifting capacity of your vehicle lift. The weight of the vehicle can be found in the vehicle operating manual.</p>	
	<div data-bbox="657 860 963 920" data-label="Section-Header">  WARNING </div> <p>Risk of injury from electric current.</p> <p>Switch off the ignition and disconnect the battery when working on the vehicle electrical/electronic systems.</p>	
   	<div data-bbox="657 1144 963 1205" data-label="Section-Header">  WARNING </div> <p>Risk of fire and explosion from ignition of windshield cleaning agents/antifreeze and their vapors.</p> <p>Risk of poisoning from ingesting windshield cleaning agents/antifreeze and breathing in their vapors.</p> <p>Risk of injury due to irritation caused by windshield cleaning agents/antifreeze coming into contact with eyes, skin and other parts of the body.</p> <p>Wear protective clothing and safety glasses. Avoid naked flames, fire and sources of ignition. Avoid contact with eyes, skin and other parts of the body. Do not eat, drink or smoke when handling windshield cleaning agents/antifreeze. Do not breathe in vapors and ensure adequate ventilation. Keep windshield cleaning agents/antifreeze only store them in sealable original containers.</p> <div data-bbox="596 1688 1098 1823">    </div>	  

 	<div data-bbox="657 374 963 434" style="background-color: yellow; border: 1px solid black; text-align: center; padding: 2px;">  CAUTION </div> <p>Risk of injury from hands and arms being crushed, cut or lacerated when working with sharp-edged and bulky objects.</p> <p>Wear protective clothing and protective gloves. Keep limbs out of narrow and inaccessible areas of the vehicle and/or avoid dangerous situations by using special tools and suitable aids.</p>	 
	<div data-bbox="657 705 963 766" style="background-color: yellow; border: 1px solid black; text-align: center; padding: 2px;">  CAUTION </div> <p>Risk of injury to back, muscles, joints, tendons and ligaments from lifting and carrying heavy and/or bulky objects.</p> <p>Lift and transport heavy and/or bulky objects with the help of other people and/or with suitable aids.</p>	
	<div data-bbox="304 1003 592 1064" style="background-color: blue; color: white; text-align: center; padding: 2px;">NOTICE</div> <p>Before starting the assembly procedure, carefully read the assembly instructions in full and pay attention to the safety information and sequence of the individual operation steps.</p>	
	<div data-bbox="304 1189 592 1249" style="background-color: blue; color: white; text-align: center; padding: 2px;">NOTICE</div> <p>All body parts must be prepared and painted in accordance with the attached painting guide.</p>	

II Preparation

Number of people required



For the installation of this product at least one person is needed.

Help and support

If you have any technical queries, please contact us immediately:
support@techart.de

Check TECHART Carbon-line kit III parts kit for completeness

Quantity	Part number	Part designation
1	092.421.050.009__-01	Carbon-Line Kit “dashboard”
Consisting of:		
1	092421050100__-01	Panel right
1	092421050101__-01	Panel left
1	0009108935004	2 component-adhesive for plastics, 50ml

Please use the table to check whether all of the required parts are present.

Once parts have been removed from their original packaging, ensure that they are properly handled and stored.

III Component identification

1 Inner component identification

- i** The inner component designations applied by TECHART must be masked off before painting. These are decisive to TECHART-Support for possible component tracking, complaints or in the event of damage.

- 1 Internal component markings can either be applied directly to the component in the tool or glued in as a label.



Fig. 01

2 Outer component identification

- i** The external component designations applied by TECHART must be masked off before painting. If the external component markings are no longer visible, the component certificate may lose its validity.

- 1 External component identifications are usually attached to the underside of the component in the non-visible area. These can be used as evidence at a traffic control or a technical service since this is a registered TECHART part.



Fig. 02

3 Label for proof of installation

i The labels supplied by TECHART to prove that a TECHART part has been installed must be attached as described below. If the label is not stuck to the car when the TECHART component is installed, the component certificate may lose its validity. Affects components that have no external component identification.

- 1 Labels of a component mounted on the vehicle in front of the B-pillar must be stuck on the inside of the left B-pillar, visible from the front.
- 2 If the component is attached behind the B-pillar, the label is stuck on the inside of the left B-pillar, visible from the rear (see Fig. 03).



Fig. 03

IV Paintwork

1 Material of the component



It is important that the paintwork matches to the surface which will be painted

- 1 Before painting, the material to be painted can be read from the inner component identification.

2 Component identification



All internal and external component identifications must be masked off before painting. These must still be readable after painting in custom color.

- 1 The last layer of clear lacquer can then be applied over the entire surface of the component, in this way deep edges around component identifications can be avoided.

3 Adhesive tape and mounting fixtures



The body tape applied by TECHART is used for later assembly and must be protected over the entire surface before painting.

- 1 The edges of the adhesive body tape must also be free of paint in order not to impair the elasticity of the tape.
- 2 Drilled holes made at the factory that will later be used for screws or rivets may have to be re-drilled to the nominal size depending on the amount of paint.

V Installation

1 Assembly

- 1 Remove the trims on the right and left of the steering wheel.
- 2 To do this, remove the screw on the right and left under the side panel of the dashboard at the entrance.
- 3 Also, inside the glove box, remove the three screws on the underside of the dashboard trim.
- 4 The trims can be pulled out to the rear.

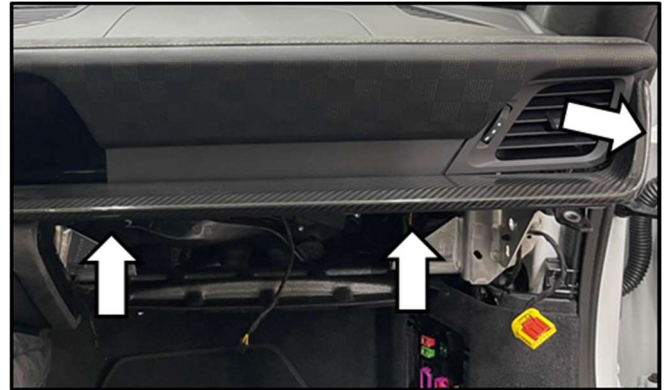


Fig. 04

i Before gluing the carbon covers, stick them on the original parts without glue to check the component fit.

- 5 First clean the original parts with cleaner and degrease them thoroughly.
- 6 Apply the supplied PU adhesive to the original parts. To do this, pull a bead of glue around the front edge. Also apply glue to the upper surface of the original parts.
- 7 Then attach the carbon parts and press firmly. Use adhesive tape to fix the carbon component.



Fig. 05

i Press firmly in the adhesive area. Pay attention to the accuracy of the fit - if necessary, remove any adhesive that may escape with a cleaning agent.

- 8 After the drying time, push the original parts back into the fitting.
- 9 Reinstall all previously loosened screws.

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