



ASSEMBLY INSTRUCTIONS

TECHART Trims

for 970 Panamera from MY14

Part no. 070.100.202.009	Headlight trims
Part no. 070.100.602.009	Taillight trims
Part no. 070.100.652.009	Roof spoiler trim



Version 03 – 10/2016



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I Important safety information











All of the necessary work must be performed by qualified persons with an appropriate level of expertise.

	<p style="text-align: center;"> WARNING</p> <p>Vehicle lifts with an insufficient lifting capacity can collapse under the weight of the vehicle and crush any persons standing underneath.</p> <p>Compare the weight of the vehicle with the lifting capacity of your vehicle lift. The weight of the vehicle must not exceed the lifting capacity of your vehicle lift. The weight of the vehicle can be found in the vehicle operating manual.</p>	
	<p style="text-align: center;"> WARNING</p> <p>Risk of injury from electric current.</p> <p>Switch off the ignition and disconnect the battery when working on the vehicle electrical/electronics systems.</p>	
   	<p style="text-align: center;"> WARNING</p> <p>Risk of fire and explosion from ignition of windshield cleaning agents/antifreeze and their vapors.</p> <p>Risk of poisoning from ingesting windshield cleaning agents/antifreeze and breathing in their vapors.</p> <p>Risk of injury due to irritation caused by windshield cleaning agents/antifreeze coming into contact with eyes, skin and other parts of the body.</p> <p>Wear protective clothing and safety glasses. Avoid naked flames, fire and sources of ignition. Avoid contact with eyes, skin and other parts of the body. Do not eat, drink or smoke when handling windshield cleaning agents/antifreeze. Do not breathe in vapors and ensure adequate ventilation. Keep windshield cleaning agents/antifreeze only store them in sealable original containers.</p>	  
  		



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 	<p style="text-align: center;"> CAUTION</p> <p>Risk of injury from hands and arms being crushed, cut or lacerated when working with sharp-edged and bulky objects.</p> <p>Wear protective clothing and protective gloves. Keep limbs out of narrow and inaccessible areas of the vehicle and/or avoid dangerous situations by using special tools and suitable aids.</p>	 
	<p style="text-align: center;"> CAUTION</p> <p>Risk of injury to back, muscles, joints, tendons and ligaments from lifting and carrying heavy and/or bulky objects.</p> <p>Lift and transport heavy and/or bulky objects with the help of other people and/or with suitable aids.</p>	
	<p style="text-align: center;">NOTICE</p> <p>Before starting the assembly procedure, carefully read the assembly instructions in full and pay attention to the safety information and sequence of the individual operation steps.</p>	
	<p style="text-align: center;">NOTICE</p> <p>All body parts must be prepared and painted in accordance with the attached painting guide.</p>	



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II Preparation

Number of people required



At least two people are required to install this product.

Help and support

If you have any technical queries, please contact us immediately:
support@techart.de

Quantity	Part number	Part designation
1	070.100.202.009	Headlight trim panels
Consisting of:		
1	070.100.202.100	Panel, right
1	070.100.202.101	Panel, left
1	097.100.202.102	Headlight panel adhesive label R
1	097.100.202.103	Headlight panel adhesive label L
1	00091089010031	Bond & Seal black, 70 ml tube

Quantity	Part number	Part designation
1	070.100.602.009	Taillight trim panels
Consisting of:		
1	070.100.602.100	Panel, right
1	070.100.602.101	Panel, left
1	070.100.602.102	Taillight panel adhesive label R
1	070.100.602.103	Taillight panel adhesive label L
1	00091089010031	Bond & Seal black, 70 ml tube

Quantity	Part number	Part designation
1	070.100.652.009	Roof spoiler
Consisting of:		
1	070.100.652.100	Roof spoiler
1	00091089010031	Bond & Seal black, 70 ml tube



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Please use the table to check whether all of the required parts are present.

Once parts have been removed from their original packaging, ensure that they are properly handled and stored.

III Installation

1 Prepare vehicle

- i** Before starting work, check that the vehicle is free from defects. Use the PIWIS system tester to read out all the fault memories of the individual vehicle components and first rectify any faults displayed.

1.1 Varnish preparation

TECHART roof spoiler

- 1 Mask the inside of the TECHART roof spoiler 070.100.652.100 (1). Do not paint.

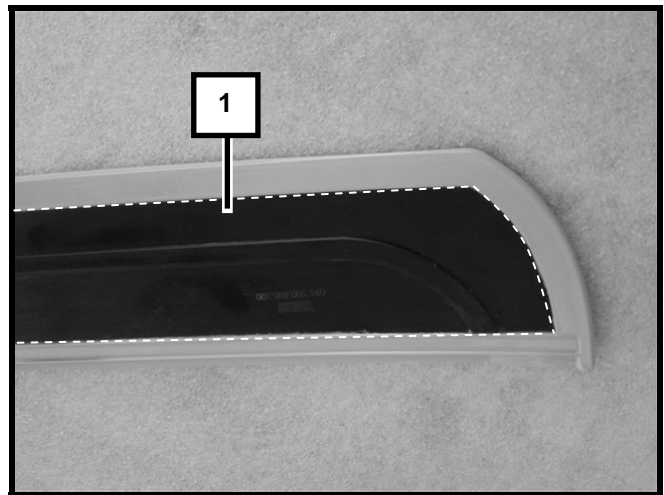


Fig. 01

2 TECHART headlight trims

- i** The bonding surfaces of the TECHART trims, the headlight washer panels, the original headlights and the spraying nozzles must be dry and free of dust.
- Use cleaning agent to thoroughly degrease bonding surfaces on the TECHART trims, the headlight washer panels, the original headlights and spraying nozzles.
- Do not touch the surfaces after they have been cleaned.

2.1 Remove headlight washer panels

- 1 Pull out the spraying nozzle and unclip the panel.

2.2 Install TECHART headlight trims

- 1 Apply a thin even coating of PU adhesive to the bonding surfaces of the TECHART trim panels 070.100.202.10_ (2).
- 2 Fit the TECHART trims.

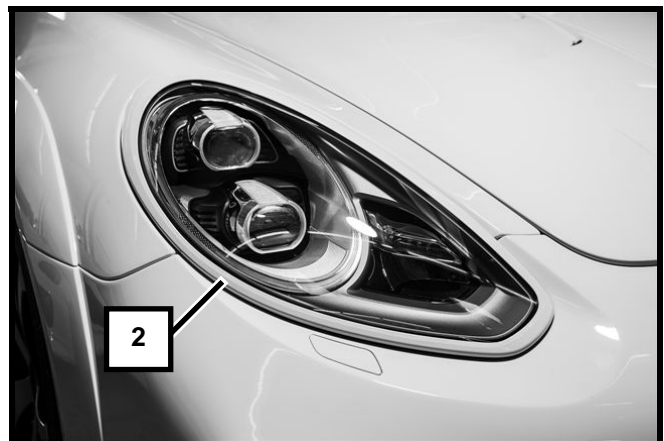


Fig. 02

- i** Press on the parts firmly in the bonding area. Ensure an accurate fit and remove any escaping adhesive with cleaning agent.
- 3 Fix the TECHART trim panels in place with adhesive tape so that they have firm contact with the surface at all points.
- i** Allow to dry for at least 12 hours.
- 4 Stick the decal for the headlight panels to the fender inside the engine compartment.



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3 TECHART taillight trims

i The bonding surfaces of the TECHART trims and the original taillights must be dry and free of dust.

Use cleaning agent to thoroughly degrease the bonding surfaces on the TECHART trims and the original taillights.

Do not touch the surfaces after they have been cleaned.

3.1 Install TECHART taillight trims

- 1 Apply a thin even coating of PU adhesive to the bonding surfaces on the TECHART trim panels 070.100.602.10_ (3).
- 2 Fit the TECHART trims.

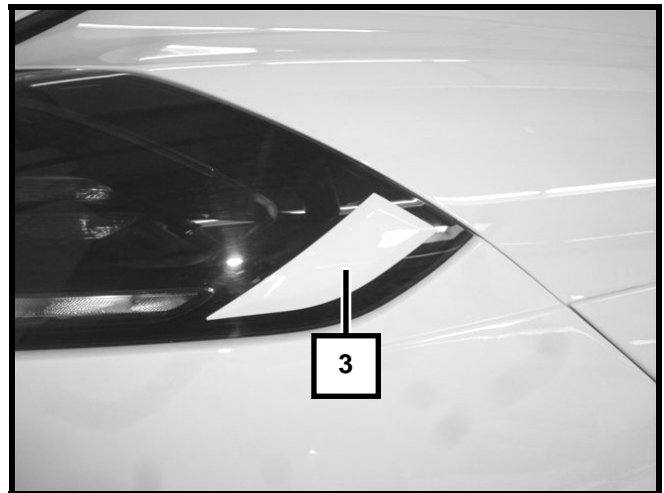


Fig. 03

i Press on the parts firmly in the bonding area. Ensure an accurate fit and remove any escaping adhesive with cleaning agent.

- 3 Fix the TECHART trims in place with adhesive tape so that they have firm contact with the surface at all points.

i Allow to dry for at least 12 hours.

- 4 Stick the decal for the taillight panels inside the trunk on the side.



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4 TECHART roof spoiler

i The bonding surfaces on the TECHART roof spoiler and the original rear window must be dry and free of dust.

Use cleaning agent to thoroughly degrease the bonding surfaces on the TECHART roof spoiler and the original rear window.

Do not touch the surfaces after they have been cleaned.

4.1 Install TECHART roof spoiler trim

- 1 Apply a thin even coating of PU adhesive to the bonding surfaces on the TECHART roof spoiler (1).
- 2 Fit the TECHART roof spoiler.

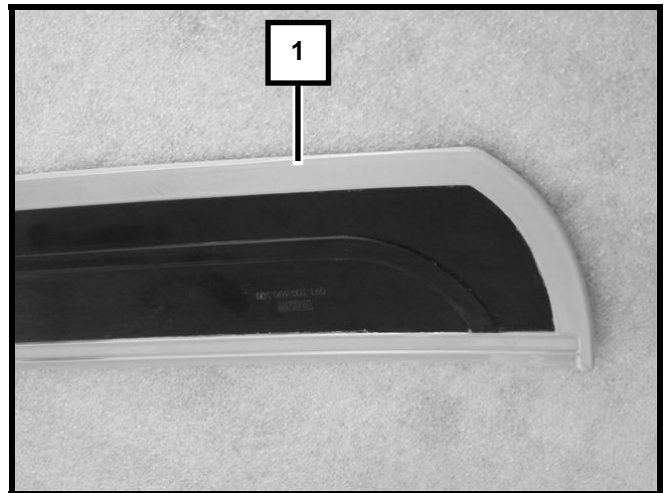


Fig. 04

i Press the TECHART roof spoiler firmly in the bonding area. Ensure an accurate fit and remove any escaping adhesive with cleaning agent.

- 3 Fix the TECHART roof spoiler in place with adhesive tape so that it has firm contact with the surface at all points.

i Allow to dry for at least 12 hours.

i On vehicle with a rear window wiper one has to shorten the original wiper blade by 100 mm.

- remove the end section
- shorten the rubber blade by 100mm
- glue on the end section



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5 Final inspection

- 1 Check the headlight setting and adjust the headlights if necessary.
- 2 Perform a general function check on the vehicle.



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