



# ASSEMBLY INSTRUCTIONS

## TECHART Headlight Trims

**Part no. 070.100.200.009    Headlight trims**





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TECHART Headlight trims









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### I Important safety information

All of the necessary work must be performed by qualified persons with an appropriate level of expertise.

	<p style="text-align: center;"> <b>WARNING</b></p> <p>Vehicle lifts with an insufficient lifting capacity can collapse under the weight of the vehicle and crush any persons standing underneath.</p> <p>Compare the weight of the vehicle with the lifting capacity of your vehicle lift. The weight of the vehicle must not exceed the lifting capacity of your vehicle lift. The weight of the vehicle can be found in the vehicle operating manual.</p>	
	<p style="text-align: center;"> <b>WARNING</b></p> <p>Risk of injury from electric current.</p> <p>Switch off the ignition and disconnect the battery when working on the vehicle electrical/electronics systems.</p>	
   	<p style="text-align: center;"> <b>WARNING</b></p> <p>Risk of fire and explosion from ignition of windshield cleaning agents/antifreeze and their vapors.</p> <p>Risk of poisoning from ingesting windshield cleaning agents/antifreeze and breathing in their vapors.</p> <p>Risk of injury due to irritation caused by windshield cleaning agents/antifreeze coming into contact with eyes, skin and other parts of the body.</p> <p>Wear protective clothing and safety glasses. Avoid naked flames, fire and sources of ignition. Avoid contact with eyes, skin and other parts of the body. Do not eat, drink or smoke when handling windshield cleaning agents/antifreeze. Do not breathe in vapors and ensure adequate ventilation. Keep windshield cleaning agents/antifreeze only store them in sealable original containers.</p> <div style="display: flex; justify-content: center; gap: 20px; margin-top: 20px;">    </div>	  

 	<p style="text-align: center;"><b>CAUTION</b></p> <p>Risk of injury from hands and arms being crushed, cut or lacerated when working with sharp-edged and bulky objects.</p> <p>Wear protective clothing and protective gloves. Keep limbs out of narrow and inaccessible areas of the vehicle and/or avoid dangerous situations by using special tools and suitable aids.</p>	 
	<p style="text-align: center;"><b>CAUTION</b></p> <p>Risk of injury to back, muscles, joints, tendons and ligaments from lifting and carrying heavy and/or bulky objects.</p> <p>Lift and transport heavy and/or bulky objects with the help of other people and/or with suitable aids.</p>	
	<p style="text-align: center;"><b>NOTICE</b></p> <p>Before starting the assembly procedure, carefully read the assembly instructions in full and pay attention to the safety information and sequence of the individual operation steps.</p>	
	<p style="text-align: center;"><b>NOTICE</b></p> <p>All body parts must be prepared and painted in accordance with the attached painting guide.</p>	

## II Preparation

### Number of people required



At least two people are required to install this product.

### Help and support

If you have any technical queries, please contact us immediately:  
**support@techart.de**

### Check the TECHART parts kit for completeness

Item	Quantity	Part number	Part designation
1	1	070.100.200.009	Headlight trims
Consisting of:			
	1	070.100.200.100	Panel, right
	1	070.100.200.101	Panel, left
	2	097.100.220.100-01	Headlight cleaning panel
	1	097.100.200.102	Headlight panel adhesive label R
	1	097.100.200.103	Headlight panel adhesive label L
	1	00091089010031	Klebt + Dichtet (adhesive sealant) black, 70 ml tube

Please use the table to check whether all of the required parts are present.

Please contact us immediately if any parts should be missing: **support@techart.de**

Once parts have been removed from their original packaging, ensure that they are properly handled and stored.



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## III Installation

### 1 Preparing the vehicle

**i** Before starting work, check that the vehicle is free from defects. Use the PIWIS system tester to read out all the fault memories of the individual vehicle components and first rectify any faults displayed.

#### 1.1 Removing the headlights

- 1 Open the engine hood.
- 2 Remove the original headlights.

#### 1.2 Removing the headlight cleaning

- 1 Pull out spraying nozzle and unclip the panel.



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## 2 Installing the TECHART headlight trims and headlight cleaning panels

**i** The bonding surfaces of the TECHART trims, headlight cleaning panels, original headlights and the spraying nozzles must be dry and free of dust.

Use cleaning agent to thoroughly degrease bonding surfaces on the TECHART trims, headlight cleaning panels, original headlights and the spraying nozzles.

Do not touch the surfaces after they have been cleaned.

- 1 Apply a thin even coating of PU adhesive to the bonding surfaces on the TECHART trims 070.100.200.10\_.
- 2 Fit the TECHART trims.
- 3 Apply a thin even coating of PU adhesive to the bonding surfaces on the spraying nozzles.
- 4 Fit the TECHART headlight cleaning panels 097.100.200.100-01.

**i** Press on the parts firmly in the bonding area. Ensure an accurate fit and remove any escaping adhesive with cleaning agent.

- 5 Fix the TECHART trims and the TECHART headlight cleaning panels in place with adhesive tape so that they have firm contact with the surface at all points.

**i** Allow to dry for at least 12 hours.

- 6 Re-install the original headlights in the vehicle.

## 3 Final inspection

- 1 Check the headlight setting and adjust the headlights if necessary.
- 2 Perform a general function check on the vehicle.

**i** Read out all of the fault memories of the individual vehicle components using the PIWIS Porsche system tester, erase any fault messages displayed and/or rectify faults.



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